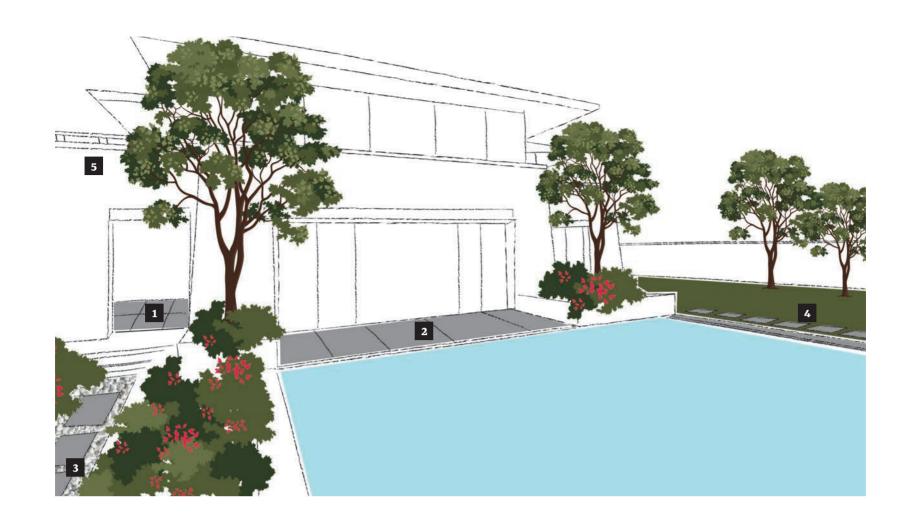
### OUTDOOR / SWIMMING POOL / SAUNA

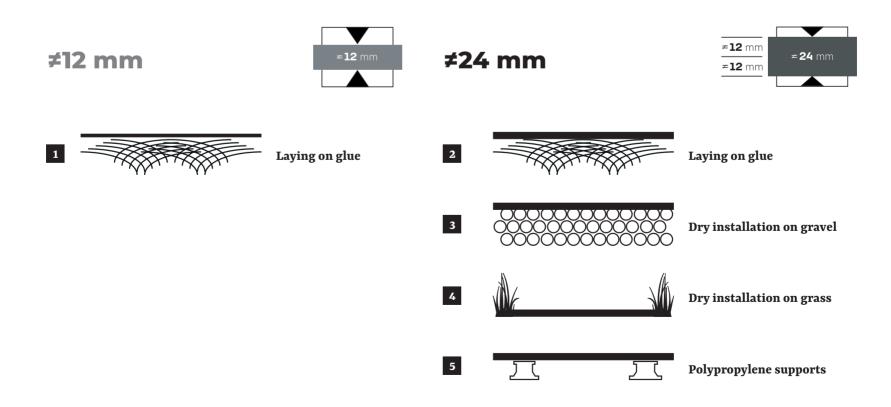


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# laying



12 MM / 24 MM - INDOOR / OUTDOOR

# Perfect continuity between indoors and outdoors



FIND OUT OUR OUTDOOR SERIES

GIGACER
OUTDOOR
SERIES



### All in one

Concept 1 is to conceive space with unity of form and style, using technical solutions that maintain aesthetic continuity through the environments and their multiplicity of uses, indoors, outdoors, on walls and furniture, in short: all in one. A unique ceramic range designed for every type of application, with a variety of colours and surfaces that can always be combined in an exclusive and personal way. A resistant, eclectic porcelain stoneware in natural and homogeneous shades, with 5 colours, 5 different surfaces and 3 thicknesses.





### **CONCEPT 1**

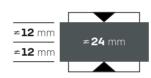






A meeting between comtemporary aesthetics and timeless elegance. The power of time which amalgamates and smoothes surfaces: the elegance of the series Inclusioni. Inspired by the force of the nature, Inclusioni is an encounter between contemporary aesthetics and timeless elegance. Surfaces are authentically material and refined: porcelain stoneware flakes produced under the skilful control of our laboratory technicians are deposited on the surface and incorporated; the result is a tangible and three-dimensional effect.





### **INCLUSIONI**

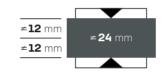


# **BIANCO PERLA** ECRÙ TABACCO CENERE VULCANO



Made 2.0, in sinergy with Concrete, is a flexible ceramic system used for living spaces. It is the most complete color / surface combination palette in neutral and natural shades: eleven colours and four different surface that could be adapted to the different needs of living. The same colour could be used from the indoor to the outdoor, in floors and covering and for the creation of kitchen tops and bathroom furniture while maintaining a strong chromatic coherence. All the Made 2.0 Palette corresponds to the Concrete colours. The White Sand colour can be combined with the Concrete White.





### **MADE 2.0**



ICE



SAND



### The best choice for nature

In strict respect for the environment typical of Gigacer, a series inspired by the solidity and strength of natural stone. Quarry offers great versatility: with its numerous formats and two different surfaces, mat R10 A+B and bocciardato antislip R11 A+B+C, it is suitable for both indoor and outdoor, residential and business contexts.





### **QUARRY**



### QUARZITE BIANCA

ARENARIA

**GRAVEL STONE** 

CREMA MARFIL

GOLDEN STONE

LAVA STONE

≠ 24 mm 24 mm system and the special antislip (R10 or R11 with A+B+C) surfa¬ce guarantee high technical performances as well as remarkable safety for outdoor pedestrian use.

24 mm system is frostproof, inabsorbent, easy to clean, has very high resistance to impact, abrasion and to chemical aggressions.

≠24 mm consists of two standard porcelain stoneware slabs joined together. Porce-lain stoneware slabs are joined by a two-components glue, obtaining a monolithic solidity. Thus linked, the two ceramic elements are then duly rectified to ensure precise and regular size to the slabs.

 $24 \mathrm{mm}$  system ensures that rain water regularly flows away thus preventing any stagnation.

≠24 MM IS THE PROFESSIONAL FLOORING SYSTEM FOR OUTDOOR LAY-ING MADE BY GIGACER.

### 24 mm offers:

- Possibility to have the same product for the indoor and the outdoor spaces
- Big format 120x120 24 mm thickness
- Possibility to have an antislip material for the outdoor R11
- Efficace drainage
- Dry laying
- Endurance and strength
- Cleanability
- Frost resistance

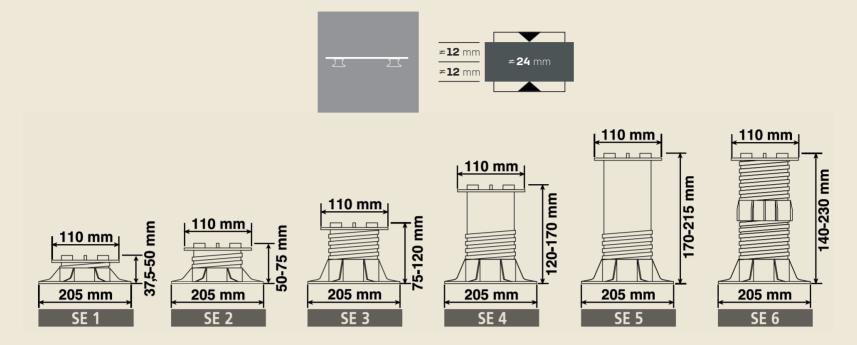


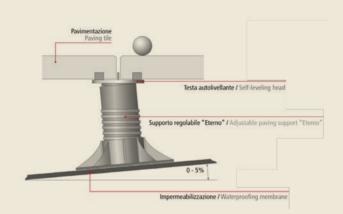
### Laying suggestions:

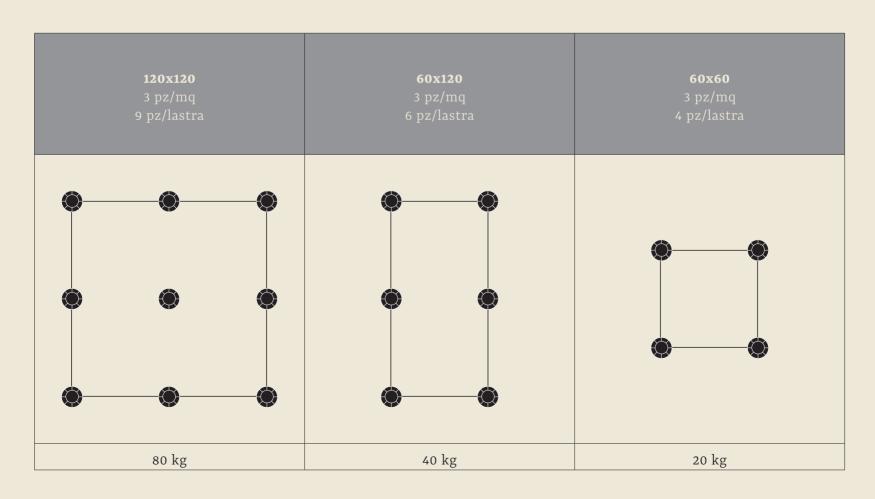
- Open terraces
- $\hbox{-} Closed \ terraces \\$
- Walkways
- Swimming pools
- Gardens



# **Polipropylene supports**

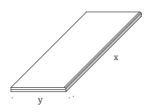




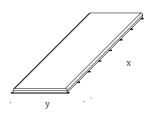


# **Outdoor** special trims

≠24mm Pool's edge bespoke size (up to 119) Bocciardato multilayer

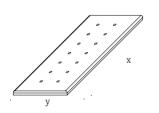


≠24mm Grid-like

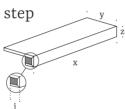




≠24mm Grid-like



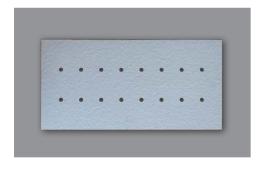
≠12mm Bespoke size costa retta



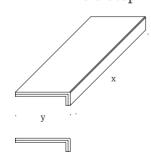
≠12mm Vela step

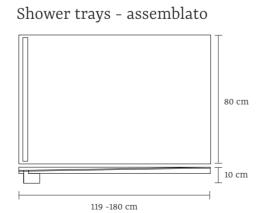






≠24mm Vela step











# PROJECI PRIVATE PUBLIC

# GIGACER PROJECTS



# Inclusioni







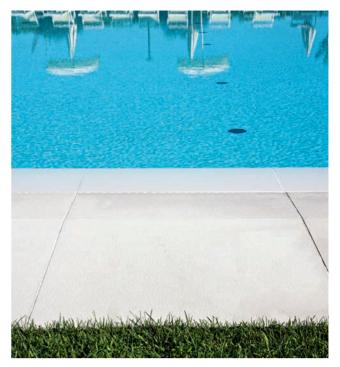


Outdoor Inclusioni Soave Tabacco Bocciardato R11 60x60 cm

Indoor Inclusioni Soave Tabacco Soft 120x120 cm









Outdoor
Swimming
Pool
Made 2.0
Ice
Bocciardato R11
120x120 cm

# PRIVATE HOUSE

Made 2.0 **Graphite**Bocciardato R11 **60X60 cm** 



## **Made 2.0**









Oudoor Terrace Made 2.0 Graphite Bocciardato R11 60x60 cm

Indoor Made 2.0 Graphite Mat 120x120 cm



# **Concept 1**







Private
Outdoor
Concept 1
Stone
Bocciardato R11
120x120 cm

Wall

Concept 1 Stone Bocciardato R11 / Levigato Blend 5-10-15x60 cm

Concept 1 Stone Texture Levigato 120x250 cm

Indoor floor

Concept 1 Stone Bocciardato R10 120x120 cm









Indoor
Pool
Made 2.0
Sand
Bocciardato R11
120x120 cm

Sauna Made 2.0 ice Bocciardato R11 60x60 cm

Relax Area Made 2.0 Brown Bocciardato R11 60x60 cm



# **Made 2.0**







Private
Swimming
Pool
Made 2.0
Sand
Bocciardato R11
60x120 cm









Terrace ≠24 mm Made 2.0 Beige Bocciardato R11 60x60 cm

# **Technical features**

PORCELAIN SLABS ISO 13006 - G - BIa UGL (E ≤ 0,5%) UNI EN 14411 - G -							
	CARATTERISTICHE TECNICHE TECHNICAL SPECIFICATIONS	NORMA ISO STANDARD	SPESSORE THICKNESS	VALORI PRESCRITTI DALLE NORME INTERNATIONAL STANDARDS	VALORE MEDIO GIGACER AVERAGE GIGACER VALUE		
	CARATTERISTICHE DIMENSIONALI DIMENSIONAL CHARACTERISTICS		-	S > 410			
	LATI SIDES		-	± 0,6%	± 0,2%		
#	SPESSORE THICKNESS		-	± 5%	± 3%		
- +	RETTILINEITÀ DEGLI SPIGOLI STRAIGHTNESS OF EDGES	ISO 10545-2	-	± 0,5%	± 0,2%		
- +	ORTOGONALITÀ RECTANGULARITY		-	± 0,6%	± 0,2%		
	<b>PLANARITÀ</b> SURFACE FLATNESS		-	± 0,5%	± 0,2%		
	ASSORBIMENTO D'ACQUA WATER ABSORPTION	ISO 10545-3	-	≤ 0,5%	≤ 0,1%		
<b>—</b>	RESISTENZA ALLA FLESSIONE	ISO 10545-4	≠ 12 mm	≥ 35N/mm²	≥ 40 N/mm²		
	BENDING STRENGTH	150 10545*4	≠ 24 mm	≥ 35N/mm²	≥ 50 N/mm²**		
M	MODULO DI ROTTURA	ISO 10545-4	≠ 12 mm	> 1.300N (sp. ≥ 7,5mm)	≥ 4000 N		
	MODULUS OF RUPTURE		≠ 24 mm	> 1.300N (sp. ≥ 7,5mm)	≥ 6500 N**		
	RESISTENZA ALL'ABRASIONE PROFONDA RESISTANCE TO DEEP ABRASION	ISO 10545-6	-	≤ <b>175mm</b> ³	≤ 145 mm³		
<b>\$</b>	COEFFICIENTE DI DILATAZIONE TERMICA LINEARE COEFFICIENT OF LINEAR THERMAL EXPANSION	ISO 10545-8	-	≤ 9x10 6°c 1	≤ 7x10 6°c 1		
	RESISTENZA AGLI SBALZI TERMICI RESISTANCE TO THERMAL SHOCKS	-	-	METODO DISPONIBILE AVAILABLE METHOD	RESISTE RESISTANT		
*	RESISTENZA AL GELO FROST RESISTANCE	ISO 10545-12	-	METODO DISPONIBILE AVAILABLE METHOD	RESISTE RESISTANT		
	RESISTENZA ALL'ATTACCO CHIMICO RESISTANCE TO CHEMICAL ATTACKS  ISO 10545-13		-	min. UB	RESISTE RESISTANT		
4:	RESISTENZA ALLE MACCHIE STAIN RESISTANCE	ISO 10545-14	-	METODO DISPONIBILE AVAILABLE METHOD	RESISTE RESISTANT		

We produce technical unglazed porcelain stoneware slabs, and some light impurities and dots must be considered as a standard feature of the product.

<sup>\*\*</sup>Measurements made on the 20x60 cm format.

# **Coefficient of friction**

PORCELAIN SLABS ISO 13006 - G - BIa UGL (E ≤ 0,5%) UNI EN 14411 - G -										
	SUPERFICI SURFACES			SPESSORE THICKNESS	DIN 51130	DIN 51097	BCR	BRITISH PENDULUM BS7976	R9729 UPI/EMPA	DCOF (SECTION 9.6 ANSI A 137.1.2012)
	CONCEPT 1 BOCCIARDATO ANTISLIP		≠12mm ≠24mm	R11	A + B + C	> 0,40	> 36 WET	GS2/GB1	> 0,42 wet	
	INCLUSIONI	SOAVE	BOCCIARDATO ANTISLIP	≠12mm ≠24mm	R11	A + B + C	> 0,40	> 36 WET	GS2/GB1	> 0,42 wet
COEFFICIENTE D'ATTRITO COEFFICIENT	MADE 2.0 BOCCIARDATO ANTISLIP		≠12mm ≠24mm	R11	A + B + C	> 0,40	> 36 WET	GS3/GB2	> 0,42 wet	
OF FRICTION	QUARRY		BOCCIARDATO ANTISLIP	≠12mm ≠24mm	R11	A + B + C	> 0,40	> 36 WET	GS2/GB1	> 0,42 wet

The values of slip resistance and of static and dynamic friction coefficient shown in the catalogue, and in the web site are merely indicative and non-binding. Any possible specific requirement must be confirmed by us at the order and anyway always before the installation.



### GIGACER SPA

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